

S176139



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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009508

D412-704-015
Job Sheet 192884-A



Part No: D412-704-015

Job Qty: 1 pcs

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Due Date: 4/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 21-22 IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC IPP REV:B 12.04.20
per cen-566 DD verf:EC IPP REV:C 12.05.10 per ECN 12-583 DD verf:EC IPP REV:D 16.06.22 PER IIN
REV.E DD verf:EC

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
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Container No: S176139



Part: D412-704-015

Job No: 192884-A

Serial No/Batch: S176138

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH93-34 Issue 2, FAA STC SR009571

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/5/19	4/5/19	0.00	0.00	Packaging 1 - 1		
120	QC 4	1 pcs	4/5/19	4/5/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		DAS
							QC 4 - 69		69
							QC 4 - 9		9-89
							QC 4 - 46		
							QC 4 - 68		DAS
130	Packaging 3-1 - Stock - B4B	1 pcs	4/5/19	4/5/19	0.00	0.00	Packaging 3 - 1 - B4B		69
							Packaging 3 - 2 - B4B		9-89
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		APR 20 2019
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		DAS
135	DC - 1 - B4B	1 pcs	4/5/19	4/5/19	0.00	0.00	DC - 1 - B4B		21
							DC - 2 - B4B		9-89
140	QC 21 - FG	1 pcs	4/5/19	4/5/19	0.00	0.00	QC 21 - FG - 21		
							QC 21 - FG - 70		DAS
							QC 21 - SA - 53		21

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP D412-704-015 Location: _____ PPP Rev: _____

135 - Document Control - Photocopy bluefile and create labels per PPP D412-704-015 CHG003

140 - QC21- Final Inspection - Work Order Release

009508

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3206-3	Pedal Arm	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167886
D3207-5	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159094
D3207-7	Packer	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145451
D3207-9	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151960
D3208-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158714
D3208-11	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169398
D3208-3	Pedal Mount Angle	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167917
D3208-7	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159135
D3208-9	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169083
D3214-1	Decal	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169509
D412-704-045	Cable Assembly	5000 pcs (.5 ea)	110-Packaging 1 - Pick Kit	5169215
D412-704-141	Pedal Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163825
D4610-1	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158708
D4610-3	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158711
D4610-7	Cover	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5154676
D4622-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136596
D4622-3	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136693
MS21919-DG5	Clamp	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5107762
MS35489-149	Grommet	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5121692
D412-704-045	Cable Assembly	.5000 pcs (.5 ea)	120-QC 4	5175215

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3206-3	1	11	0
	D3207-5	1	8	0
	D3207-7	1	15	0
	D3207-9	1	11	0
	D3208-1	1	8	0
	D3208-11	1	15	0
	D3208-3	1	10	0
	D3208-7	1	13	0
	D3208-9	1	8	0
	D3214-1	1	10	0
	D412-704-045	1	3	0
	D412-704-141	1	0	0
	D4610-1	1	3	0
	D4610-3	1	3	0
	D4610-7	1	6	0
	D4622-1	1	3	0
	D4622-3	1	3	0
	MS21919-DG5	4	40	0
	MS35489-149	1	61	0
	D412-704-045	1	3	0
120-QC 4				

Part Specifications

Specifications could not be found.



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D412-704-015
Job Sheet 192884



009050

Part No: D412-704-015

Job Qty: 2 pcs

Part Name: Co-Pilot'S Emergency Cargo Release



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/3/19

Job Tracking No:

Due Date: 4/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 21-22 IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC IPP REV:B 12.04.20
per cen-566 DD verf:EC IPP REV:C 12.05.10 per ECN 12-583 DD verf:EC IPP REV:D 16.06.22 PER IIN
REV.E DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		4/5/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	2 pcs	4/5/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
130	Packaging 3-1 - Stock - B4B	2 pcs	4/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	2 pcs	4/5/19	0.00 0.00	DC - 1 - B4B	
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	4/5/19	0.00 0.00	QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	
Part Op 110 - Pick Kit						
Descriptions: 120 - QC4- 100% Inspect kits for completeness						
130 - Identify and pack for shipping as per PPP D412-704-015 Location: _____ PPP Rev: _____						
135 - Document Control - Photocopy bluefile and create labels per PPP D412-704-015 CHG003						
140 - QC21- Final Inspection - Work Order Release						

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3206-3	Pedal Arm	2 pcs (1 ea)	110-Packaging 1 - Pick Kit ~ 23	F162490X1 5167886
D3207-5	Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159094
D3207-7	Packer	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	F145451
D3207-9	Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151960
D3208-1	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158714
D3208-11	Filler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5072681X1
D3208-3	Pedal Mount Angle	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167817
D3208-7	Filler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5159135
D3208-9	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5169083
D3214-1	Decal	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5072699X1 5169509X
D412-704-045	Cable Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	1X5173921
D412-704-141	Pedal Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5163825
D4610-1	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158708
D4610-3	Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5158711
D4610-7	Cover	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5154676
D4622-1	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136590
D4622-3	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5136693
MS21919-DG5	Clamp	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5107742
MS35489-149	Grommet	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	F121692

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D3206-3	2	14	0
	D3207-5	2	12	0
	D3207-7	2	20	0
	D3207-9	2	14	0
	D3208-1	2	17	0
	D3208-11	2	3	0
	D3208-3	2	15	0
	D3208-7	2	18	0
	D3208-9	2	12	0
	D3214-1	2	3	0
	D412-704-045	2	1	0
	D412-704-141	2	3	0
	D4610-1	2	6	0
	D4610-3	2	6	0
	D4610-7	2	9	0
	D4622-1	2	6	0
	D4622-3	2	6	0
	MS21919-DG5	8	20	0
	MS35489-149	2	64	0

Part Specifications

Specifications could not be found.

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